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NEMA STANDARDS PUBLICATION NO. HP 100.3

High Temperature Instrumentation and Control Cables Insulated and Jacketed With Cross-Linked (Thermoset) Polyolefin (XLPO)

NEMA

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION ■ 2101 L STREET, N.W., WASHINGTON, D.C. 20037

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NEMA HP 100.3-1987

HP 100.3

HIGH TEMPERATURE INSTRUMENTATION AND CONTROL CABLES INSULATED AND JACKETED WITH CROSS-LINKED (THERMOSET) POLYOLEFIN (XLPO)

Published by

National Electrical Manufacturers Association
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Foreword

This Standards Publication for High Temperature Instrumentation and Control Cables Insulated and Jacketed with Cross-Linked (Thermoset) Polyolefin (XLPO) was developed by the High Temperature Insulated Wire and Cable Section of the National Electrical Manufacturers Association.

National Electrical Manufacturers Association standards are adopted in the public interest and designed to eliminate misunderstanding between the manufacturer and the user and to assist the user in selecting and obtaining the proper product for his particular need. Existence of a National Electrical Manufacturers Association Standard does not in any respect preclude the manufacture or use of products not conforming to the standard.

Suggestions for improvements gained in the use of this standard will be welcomed. They should be sent to:

Manager, Engineering Department
National Electrical Manufacturers Association
2101 L Street, N.W.
Washington, D.C. 20037

Scope

This Standards Publication covers specific requirements for multiple-conductor instrumentation and control cables insulated and jacketed with cross-linked (thermoset) polyolefin (XLPO). It supplements the general requirements and testing procedures contained in NEMA Standards Publication HP 100.

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HIGH TEMPERATURE INSTRUMENTATION AND CONTROL CABLES INSULATED AND JACKETED WITH CROSS-LINKED (THERMOSET) POLYOLEFIN (XLPO)

Section 1

REFERENCED STANDARDS AND GENERAL INFORMATION

1.1 REFERENCED STANDARDS

National Fire Protection Association
Batterymarch Park
Quincy, MA 02269

ANSI/NFPA 70-1987 *National Electrical Code*

National Electrical Manufacturers Association
2101 L Street, N.W.
Washington, D.C. 20037

NEMA HP 100-1985 *High Temperature Instrumentation and Control Cables*

1.2 GENERAL INFORMATION

The requirements in this publication supplement NEMA HP 100 and cover multiple-conductor heat-resistant cross-linked (thermoset) polyolefin (XLPO) insulated and jacketed instrumentation and control cables for use in ducts, conduits, and trays.

These cables shall be designed to operate continuously at conductor temperatures to 150 °C. They shall be suitable for use up to a maximum circuit potential of 1000 volts rms.

These cables are limited to use in dry locations as defined by ANSI/NFPA 70 and are not for direct burial.

XLPO cables are for service as shown in 1.3 of NEMA HP 100.

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Section 2
REQUIREMENTS

2.1 INTRODUCTION

XLPO insulated and jacketed cable shall be in acceptance with this Standard and NEMA Standards Publication HP 100.

NEMA Standard 5-27-1987.

2.2 CONDUCTORS

Conductors shall be in accordance with Section 2 of NEMA HP 100.

NEMA Standard 5-27-1987.

2.3 INSULATION

Insulation shall be in accordance with Section 3 of NEMA HP 100, and Tables 2-1 and 2-2 of this standard.

NEMA Standard 5-27-1987.

2.4 CIRCUIT IDENTIFICATION

Circuit identification of these cables shall be in accordance with Section 4 of NEMA HP 100.

NEMA Standard 5-27-1987.

2.5 ASSEMBLY

Assembly of these cables shall be in accordance with Section 5 of NEMA HP 100.

NEMA Standard 5-27-1987.

2.6 JACKETS

Jackets of these cables shall be in accordance with Section 6 of NEMA HP 100, and Tables 2-1 and 2-3 of this standard.

NEMA Standard 5-27-1987.

2.7 TEST PROCEDURES

Testing shall be performed in accordance with Section 7 of NEMA HP 100.

NEMA Standard 5-27-1987.

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Table 2-1
INSULATION AND JACKET MATERIAL

Requirements of XLPO Insulation and Jacket Materials	Test Paragraph[1]	Value
Maximum Operating Temperature Rating, Dry Locations only °C[2]		150
Maximum Emergency Overload Temperature, °C[3]		180
Physical Requirements		
Tensile strength,	7.2.3	
Minimum psi		1,500
MPa[4]		10.33
Elongation at rupture, minimum percent	7.2.4	150
Aging Requirements		
⊙ After air oven test for 168 hrs., °C	7.2.6	180
Tensile strength, minimum percentage of unaged value		80
Elongation at rupture, minimum percentage of unaged value		80
⊙ After oil immersion at 121 °C ± 1°C	7.2.7	
Tensile strength, minimum percentage of unaged value		50
Elongation at rupture, minimum percentage of unaged value		85
Heat Shock		
Temperature of test, °C	7.2.8	230
Cracking on mandrel		No cracks
Heat Distortion at 180°C	7.2.9	
Minimum percentage of unaged value		80
Cold Bend at −65 °C	7.2.10	No cracks
Flame Propagation Limit	7.3	pass
Electrical Requirements Voltage Tests	7.4.1	Table 7-1 or 5-1 of HP 100
Insulation Resistance (megohms—1000 ft.)	7.4.2	
K Factor		50,000
Temperature Correction Coefficient		1.00
Dielectric Constant (SIC) Maximum at 75°C	7.4.3	3.1

[1] Unless otherwise listed, the test paragraphs refer to NEMA Standard HP 100.

[2] This insulation and jacket material is suitable for use at conductor and/or installed use temperature not exceeding that shown.

[3] Operation at these emergency overload temperatures shall not exceed 100 hrs. in any twelve consecutive months nor more than 500 hrs. during the lifetime of the cable.

[4] 1Pa = 1 KG/m²

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Table 2-2
PRIMARY INSULATION THICKNESS (MINIMUM)

Conductor Size AWG	Cable Type							
	Instrumentation		300 Volt Control		600 Volt Control		1000 Volt Control	
	Mils	mm	Mils	mm	Mils	mm	Mils	mm
24	10	0.25	15	0.38	. . .	. . .	. . .	. . .
22	10	0.25	15	0.38	. . .	. . .	. . .	. . .
20	10	0.25	15	0.38	30	0.76	. . .	. . .
18	10	0.25	15	0.38	30	0.76	. . .	. . .
16	10	0.25	15	0.38	30	0.76	. . .	. . .
14	. . .	. . .	20	0.51	30	0.76	45	1.14
12	. . .	. . .	. . .	. . .	30	0.76	45	1.14
10	. . .	. . .	. . .	. . .	30	0.76	45	1.14
9	. . .	. . .	. . .	. . .	30	0.76	45	1.14

Table 2-3
OVERALL JACKET THICKNESS

Calculated Diameter of Cable Under Jacket		Jacket Thickness			
		Normal Duty		Heavy Duty	
Inches	mm	Mils	mm	Mils	mm
0.150 or less	3.82 or less	30	0.76	45	1.14
0.151–0.250	3.82–6.36	30	0.76	45	1.14
0.251–0.425	6.37–10.80	30	0.76	45	1.14
0.426–0.700	10.81–17.77	30	0.76	60	1.52
0.701–1.000	17.78–25.40	60	1.52	80	2.03
1.001–1.500	25.41–38.10	80	2.03	100	2.54

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NEMA STANDARDIZATION

The purpose of NEMA Standards, their classification and status, are set forth in certain clauses of the NEMA Bylaws, which are quoted below:

Purpose of Standards

National Electrical Manufacturers Association Standards are adopted in the public interest and are designed to eliminate misunderstandings between the manufacturer and the purchaser and to assist the purchaser in selecting and obtaining the proper product for its particular need. Existence of a National Electrical Manufacturers Association Standard does not in any respect preclude any member or nonmember from manufacturing or selling products not conforming to the standard.

(Bylaw—Art. V, Sec. 1)

Definition of a Standard

A standard of the National Electrical Manufacturers Association defines a product, process, or procedure with reference to one or more of the following: nomenclature, composition, construction, dimensions, tolerances, safety, operating characteristics, performance, rating, testing, and the service for which they are designed.

(Bylaw—Art. V, Sec. 2, Subsection A)

Dimensions

Where dimensions are given for interchangeability purposes, alternate dimensions satisfying the other provisions of the standards publication may be capable of otherwise equivalent performance.

(NEMA Policy Memorandum 84-2, dated June 7, 1984)

Classes of Standards

National Electrical Manufacturers Association Standards are of two classes:

1. NEMA Standard, which relates to a product commercially standardized and subject to repetitive manufacture, which standard has been approved by at least 90 percent of the members of the Subdivision eligible to vote thereon;
2. Suggested Standard for Future Design, which may not have been regularly applied to a commercial product, but which suggests a sound engineering approach to future development, which standard has been approved by at least two-thirds of the members of the Subdivision eligible to vote thereon.

(Bylaw—Art. V, Sec. 6, 1st Sentence)

Authorized Engineering Information

Authorized Engineering Information consists of explanatory data and other engineering information of an informative character not falling within the classification of NEMA Standard or Suggested Standard for Future Design.

(Bylaw—Art. V, Sec. 6, 1st Sentence)

Official Standards Proposal

An Official Standards Proposal is an official draft of a proposed standard which is formally recommended to an outside organization(s) for consideration, comment, and/or approval.

(Bylaw—Art. V, Sec. 4, Subsection A)

Identification of Status

Standards in NEMA Standards Publications are identified in the foreword or following each standard as "NEMA Standard" or "Suggested Standard for Future Design." These indicate the status of the standard. These words are followed by a date which indicates when the standard was adopted in its present form by the Association.

The material identified as "Authorized Engineering Information" and "Official Standards Proposal" is designated similarly.

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HIGH TEMPERATURE INSULATED WIRE AND CABLE SECTION OF THE NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION

MEMBER COMPANIES

Astro Industries, Inc.
Dayton, OH 45432

Barcel Wire and Cable Corp.
Electronics Division
Irvine, CA 92714-5885

Belden Electrical Wire Products
Division of Cooper Industries
Geneva, IL 60134

Cable USA, Inc.
Naples, FL 33942

Champlain Cable Corporation
Winooski, VT 05404

Continental Wire and Cable
Ericsson, Inc.
York, PA 17405

Fluorocarbon, Samuel Moore Group
Aurora, OH 44202

Harbour Industries, Inc.
Shelburne, VT 05482

Independent Cable, Inc.
Hudson, MA 01749

The Kerite Company
Subsidiary of Harvey Hubbell, Inc.
Seymour, CT 06483

Micro-Tek Corporation
Cinnaminson, NJ 08077

Mohawk Wire and Cable Corporation
Leominster, MA 01453

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Ronkonkoma, NY 11779

The Okonite Company
Ramsey, NJ 07446

Philadelphia Insulated Wire Company
Moorestown, NJ 08057

Prestolite Wire Corporation
Farmington Hills, MI 48018

Quirk Wire Company, Inc.
DBA Wirecraft Products
West Brookfield, MA 01585

Radix Wire Company
Cleveland, OH 44132

The Rockbestos Company
New Haven, CT 06504

Siecor Corporation
Charlotte, NC 28217

Specialty Cable Corporation
Union, NJ 07083

Surprenant Wire and Cable
Division of F. L. Industries, Inc.
Clinton, MA 01510

Teledyne Thermatics
Elm City, NC 27822

Thermo Electric Company, Inc.
Saddle Brook, NJ 07662

Thermax Wire Corporation
Flushing, NY 11354-2897

Times Microwave Systems, Inc.
Wallingford, CT 06492

WireKraft
Division of Bristol Corporation
Rolling Prairie, IN 46371

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