Designation: A 612/A 612M – 03 (Reapproved 2007)

Standard Specification for Pressure Vessel Plates, Carbon Steel, High Strength, for Moderate and Lower Temperature Service[1]

This standard is issued under the fixed designation A 612/A 612M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification[2] covers killed carbon-manganese-silicon steel plates intended for welded pressure vessels in service at moderate and lower temperatures.

1.2 The maximum thickness of plates supplied under this specification is 1 in. [25 mm].

1.3 For plates produced from coil and furnished without heat treatment or with stress relieving only, the additional requirements, including additional testing requirements and the reporting of additional test results, of Specification A 20/A 20M apply.

1.4 The values stated in either inch-pound units or SI units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system must be used independently of the other. Combining values from the two systems may result in nonconformance with the specification.

2. Referenced Documents

2.1 *ASTM Standards:* [3]

A 20/A 20M Specification for General Requirements for Steel Plates for Pressure Vessels

A 435/A 435M Specification for Straight-Beam Ultrasonic Examination of Steel Plates

A 577/A 577M Specification for Ultrasonic Angle-Beam Examination of Steel Plates

A 578/A 578M Specification for Straight-Beam Ultrasonic Examination of Rolled Steel Plates for Special Applications

3. General Requirements and Ordering Information

3.1 Plates supplied to this product specification shall conform to Specification A 20/A 20M, which outlines the testing and retesting methods and procedures, permissible variations in dimensions and mass, quality and repair of defects, marking, loading, and so forth.

3.2 Specification A 20/A 20M also establishes the rules for ordering information that should be complied with when purchasing material to this specification.

3.3 In addition to the basic requirements of this specification, certain supplementary requirements are available where additional control, testing, or examination is required to meet end use requirements.

3.4 The purchaser is referred to the listed supplementary requirements in this specification and to the detailed requirements in Specification A 20/A 20M.

3.5 Coils are excluded from qualification to this specification until they are processed into finished plates. Plates produced from coil means plates that have been cut to individual lengths from coil. The processor directly controls, or is responsible for, the operations involved in the processing of coils into finished plates. Such operations include decoiling, leveling, cutting to length, testing, inspection, conditioning, heat treatment (if applicable), packaging, marking, loading for shipment, and certification.

NOTE 1—For plates produced from coil and furnished without heat treatment or with stress relieving only, three test results are reported for each qualifying coil. Additional requirements regarding plates from coil are described in Specification A 20/A 20M.

[1] This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.11 on Steel Plates for Boilers and Pressure Vessels.

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[2] For ASME Boiler and Pressure Vessel Code applications see related Specification SA-612/SA-612M in Section II of that Code.

[3] For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

***A Summary of Changes section appears at the end of this standard.**

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TABLE 1 Chemical Requirements

Elements	Composition, %
Carbon, max:	
Heat analysis	0.25
Product analysis	0.29
Manganese	
Heat analysis	1.00–1.50
Product analysis	0.92–1.62
Phosphorus, max[A]	0.035
Sulfur, max[A]	0.025
Silicon	
Heat analysis	0.15–0.50
Product analysis	0.13–0.55
Copper, max:[B]	
Heat analysis	0.35
Product analysis	0.38
Nickel, max:[B]	
Heat analysis	0.25
Product analysis	0.28
Chromium, max:[B]	
Heat analysis	0.25
Product analysis	0.29
Molybdenum, max:[B]	
Heat analysis	0.08
Product analysis	0.09
Vanadium, max:[B]	
Heat analysis	0.08
Product analysis	0.09

[A] Applies to both heat and product analyses.
[B] When analysis shows that the amount of an element is 0.02 % or lower, the value may be reported as ≤0.02 %.

4. Materials and Manufacture

4.1 *Steelmaking Practice*—The steel shall be killed and shall conform to the fine austenitic grain size requirement of Specification A 20/A 20M.

5. Heat Treatment

5.1 Plates are normally supplied in the as-rolled condition. Plates may be ordered normalized or stress relieved, or both.

6. Chemical Composition

6.1 The steel shall conform to the requirements as to chemical composition given in Table 1 unless otherwise modified in accordance with Supplementary Requirement S17, Vacuum Carbon-Deoxidized Steel, in Specification A 20/A 20M.

7. Mechanical Properties

7.1 *Tension Test*—The plates, as represented by the tension test specimens, shall conform to the requirements given in Table 2.

TABLE 2 Tensile Requirements

	Thickness	
	0.5 in [12.5 mm] and Under	Over 0.5 in. to 1 in. [Over 12.5 to 25 mm]
Tensile strength, ksi [MPa]	83–105 [570–725]	81–101 [560–695]
Yield strength, min,[A] ksi [MPa]	50 [345]	50 [345]
Elongation in 8 in. [200 mm], min, %[B]	16	16
Elongation in 2 in. [50 mm], min, %[B]	22	22

[A] Determined by either the 0.2 % offset method or the 0.5 % extension-under-load method.
[B] See Specification A 20/A 20M for elongation adjustments.

3.6 If the requirements of this specification are in conflict with the requirements of Specification A 20/A 20M, the requirements of this specification shall prevail.

SUPPLEMENTARY REQUIREMENTS

Supplementary requirements shall not apply unless specified in the purchase order.

A list of standardized supplementary requirements for use at the option of the purchaser are included in Specification A 20/A 20M. Those that are considered suitable for use with this specification are listed by title.

S1. Vacuum Treatment,
S2. Product Analysis,
S3. Simulated Post-Weld Heat Treatment of Test Coupons,
S4.1 Additional Tension Test,
S5. Charpy V-Notch Impact Test,
S6. Drop Weight Test (for Material 0.625 in. [16 mm] and over in Thickness),
S7. High Temperature Tension Test,
S8. Ultrasonic Examination in accordance with Specification A 435/A 435M,
S9. Magnetic Particle Examination,
S11. Ultrasonic Examination in accordance with Specification A 577/A 577M,
S12. Ultrasonic Examination in accordance with Specification A 578/A 578M, and
S17. Vacuum Carbon-Deoxidized Steel.

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SUMMARY OF CHANGES

Committee A01 has identified the location of selected changes to this standard since the last issue (A 612/A 612M – 01) that may impact the use of this standard.

(1) 1.3, 3.6, and Note 1 were revised to be consistent with the terminology and requirements of Specification A 20/A 20M.

(2) 3.3 was revised to be more general.

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